

CRANKSHAFT AND CONNECTING RODS

Figure Number	Part Number	1	2	3	4	5	6	7	Nomenclature	Units Per Assy
	232291R13								Bearing same as 232291 only .010 in. oversize OD .006 in. undersize ID	
	232291R14								Bearing same as 232291 only .010 in. oversize OD .008 in. undersize ID	
	232291R15								Bearing same as 232291 only .010 in. oversize OD .010 in. undersize ID	
	232291R16								Bearing same as 232291 only .010 in. oversize OD .012 in. undersize ID	
	232291R17								Bearing same as 232291 only .010 in. oversize OD .014 in. undersize ID	
	232291R18								Bearing same as 232291 only .010 in. oversize OD .016 in. undersize ID	
	232291R19								Bearing same as 232291 only .010 in. oversize OD .018 in. undersize ID	
	232291R20								Bearing same as 232291 only .010 in. oversize OD .020 in. undersize ID	
5	206442								Bushing — 1.540 OD x 2.000 in. long (masterrod; <i>supersedes No. 327</i> )	1
5	63								Dowel — Straight .163 dia x .203 in. long (masterrod bushing)	1
5	†32154A								Linkpin Assembly — .9974-.9977 in. OD	8
	32154B								Linkpin Assembly — .9977-.9980 in. OD	
	32154C								Linkpin Assembly — .9980-.9983 in. OD	
	32154+1D								Linkpin Assembly — .9983-.9986 in. OD	
	32154+1E								Linkpin Assembly — .9986-.9989 in. OD	
	32154+1F								Linkpin Assembly — .9989-.9992 in. OD	
	32154+5A								Linkpin Assembly — 1.0024-1.0027 in. OD	
	32154+5B								Linkpin Assembly — 1.0027-1.0030 in. OD	
	32154+5C								Linkpin Assembly — 1.0030-1.0033 in. OD	
	32154+6D								Linkpin Assembly — 1.0033-1.0036 in. OD	
	32154+6E								Linkpin Assembly — 1.0036-1.0039 in. OD	
	32154+6F								Linkpin Assembly — 1.0039-1.0042 in. OD	
	32154+10A								Linkpin Assembly — 1.0074-1.0077 in. OD	
	32154+10B								Linkpin Assembly — 1.0077-1.0080 in. OD	
	32154+10C								Linkpin Assembly — 1.0080-1.0083 in. OD	
	32154+11D								Linkpin Assembly — 1.0083-1.0086 in. OD	
	32154+11E								Linkpin Assembly — 1.0086-1.0089 in. OD	
	32154+11F								Linkpin Assembly — 1.0089-1.0092 in. OD	
	*31772								Linkpin	1
5	†15320								Plug — Linkrod pin	1
	15320+10								Plug same as 15320 only .010 in. oversize	
5	15442								Pin — Straight .0952 dia x .359 in. long (linkrod plug)	1
5	11919								Lock — Linkpin	4
5	280								Screw — Oval fillister head drilled .3125-24 NF thd x .562 in. long (linkpin lock; <i>use No. AS 100030 wire</i> )	4
5	10992								Linkrod Assembly	8
	*10929								Linkrod	1
5	206442								Bushing — 1.540 OD x 2.000 in. long (linkrod; <i>supersedes No. 327</i> )	1
5	7686								Bushing — .991 ID x 1.1695 OD x 1.366 in. long (linkrod)	1
5	63								Dowel — Straight .163 dia x .203 in. long (linkrod bushing)	1
5	AS 123792								Cotterpin — Corrosion resistant .086-.090 dia x .875 in. long (locks No. 21079 or 126209 crankshaft bolt; <i>supersedes No. 8 or 20546</i> )	1

CYLINDERS, PISTONS AND PISTONRINGS

Figure Number	Part Number	1	2	3	4	5	6	7	Nomenclature	Units Per Assy
	399359								Cylinder Assembly Complete — (cylinders No. 1, 2, 3, 8 & 9 for S3H1, S1H1, & S3H1G engines only; <i>replaces No. 71963, 92168 or 126746</i> )	5
	399356								Cylinder Assembly Complete — (cylinders No. 4 & 7 for S3H1, S1H1 & S3H1G engines only; cylinders No. 1, 2, 3, 4, 7, 8 & 9 for S1H2 engines only; <i>supersedes No. 126743</i> )	7
	399357								Cylinder Assembly Complete — (cylinder No. 5; <i>replaces No. 15821, 92165 or 126744</i> )	1
	399358								Cylinder Assembly Complete — (cylinder No. 6; <i>replaces No. 15822, 92166 or 126745</i> )	1