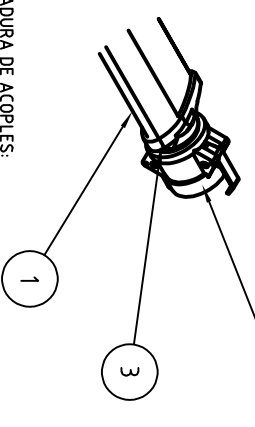
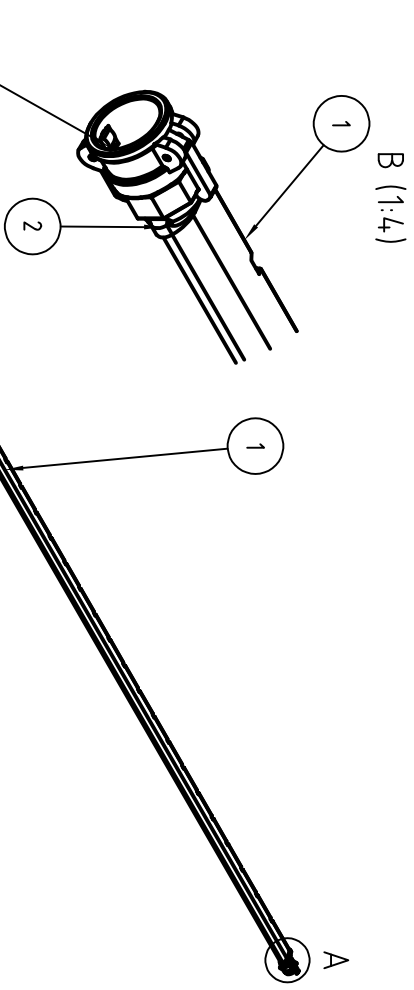
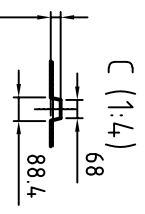
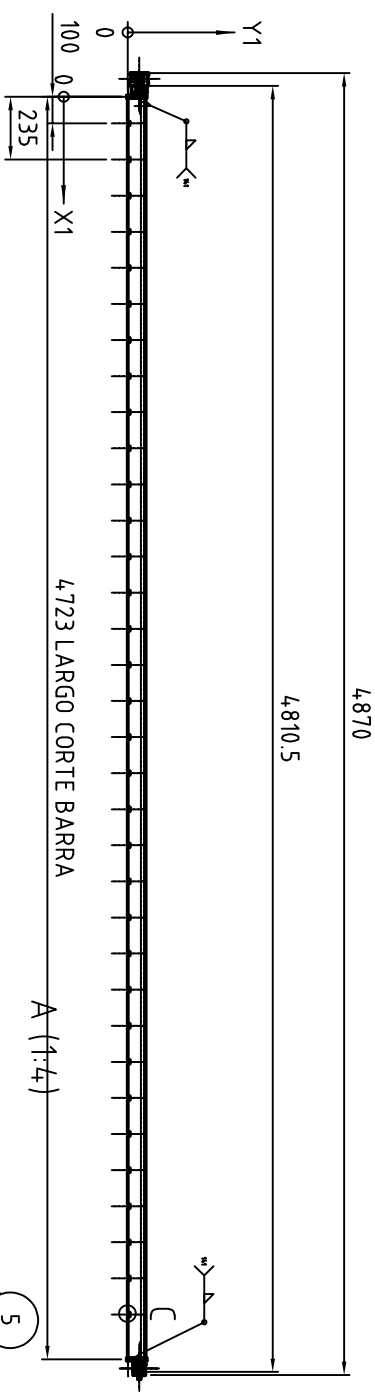


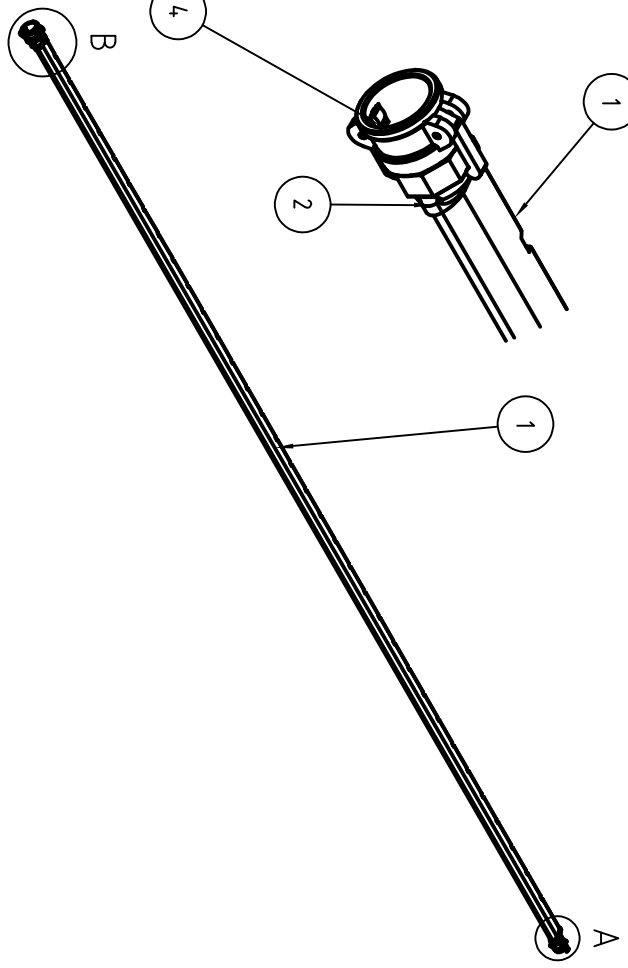
#	Date	Revision	Name
A	07/06/2006	Diseño Original	CM

List of Coordinates

Hole	X	Y
1.1	100	
1.2	235	
1.3	370	
1.4	505	
1.5	640	
1.6	775	
1.7	910	
1.8	1045	
1.9	1180	
1.10	1315	
1.11	1450	
1.12	1585	
1.13	1720	
1.14	1855	
1.15	1990	
1.16	2125	
1.17	2260	
1.18	2395	
1.19	2530	
1.20	2665	
1.21	2800	
1.22	2935	
1.23	3070	
1.24	3205	
1.25	3340	
1.26	3475	
1.27	3610	
1.28	3745	
1.29	3880	
1.30	4015	
1.31	4150	
1.32	4285	
1.33	4420	
1.34	4555	



NOTAS:
 1. SOLDADURA DE ACOPLES:
 - LIMPIAR INTERIOR CON A/C PARA ELIMINAR RESTOS VIRUTAS
 - DESENGRASAR ZONA DE SOLDADURA CON AG. QUIMICO
 - SOLDAR CON TIG (#14.1) APORTE AL ---
 2. PRUEBA DE PRESION
 - REALIZAR LA PRUEBA DE PRESION @120 PSI
 3. ORIGEN COORDENADAS BORDE BARRA CORTADA



TIG 14.1
 - CORRIENTE ALTERNA
 - BALANCE: 30/70 (E/MIL SYNCROWAVE 35:1 90%)
 - H/F: 100 HZ
 - AMP: 120
 - ARGON: 15 CF/H
 - GRATER FILL ON / TIME: 2 SEC
 - PREFLOW: 1.5 SEC
 - POSFLOW: 3 SEC

5	1	DC035PP	Acople Rápido DC 1" Polip.	Comercial	Ind. Dica SRL	Poliprop ileno
4	1	DGH038AL	Acople Rápido DCH 1-1/2" AL	Comercial	Ind. Dica SRL	AL 6061 T6
3	1	80307-PI2-A R	Acople Interfase 1"	R2" x 4.5 + S	MMetal SRL	AL 6061 T6
2	1	80307-PI-AR	Acople Interfase 1-1/2"	R2" x 4.5 + S	MMetal SRL	AL 6061 T6
1	1	80307-BF-A R	Barra Fuselada	PX1607 x 4723	AMEX SA	AL 6061 T6

FILE NAME	80307-1-AR.dwg	FSCM NO	FF 0001 & ON	SHEET	1/7
SIZE	A3			SCALE	1:1
DRAWN	07/06/2006	CM		Sistemas de Fumigación	
CHECK				Barra Fuselada Aluminio	
APPR.				Plano de Conjunto	
ISSUED				DWG NO	80307-1-AR
REV	A				
CONTRACT NO					